

Date: Monday, 2/19/2007 3:28:33 PM  
 User: Kim Johnston

## Process Sheet

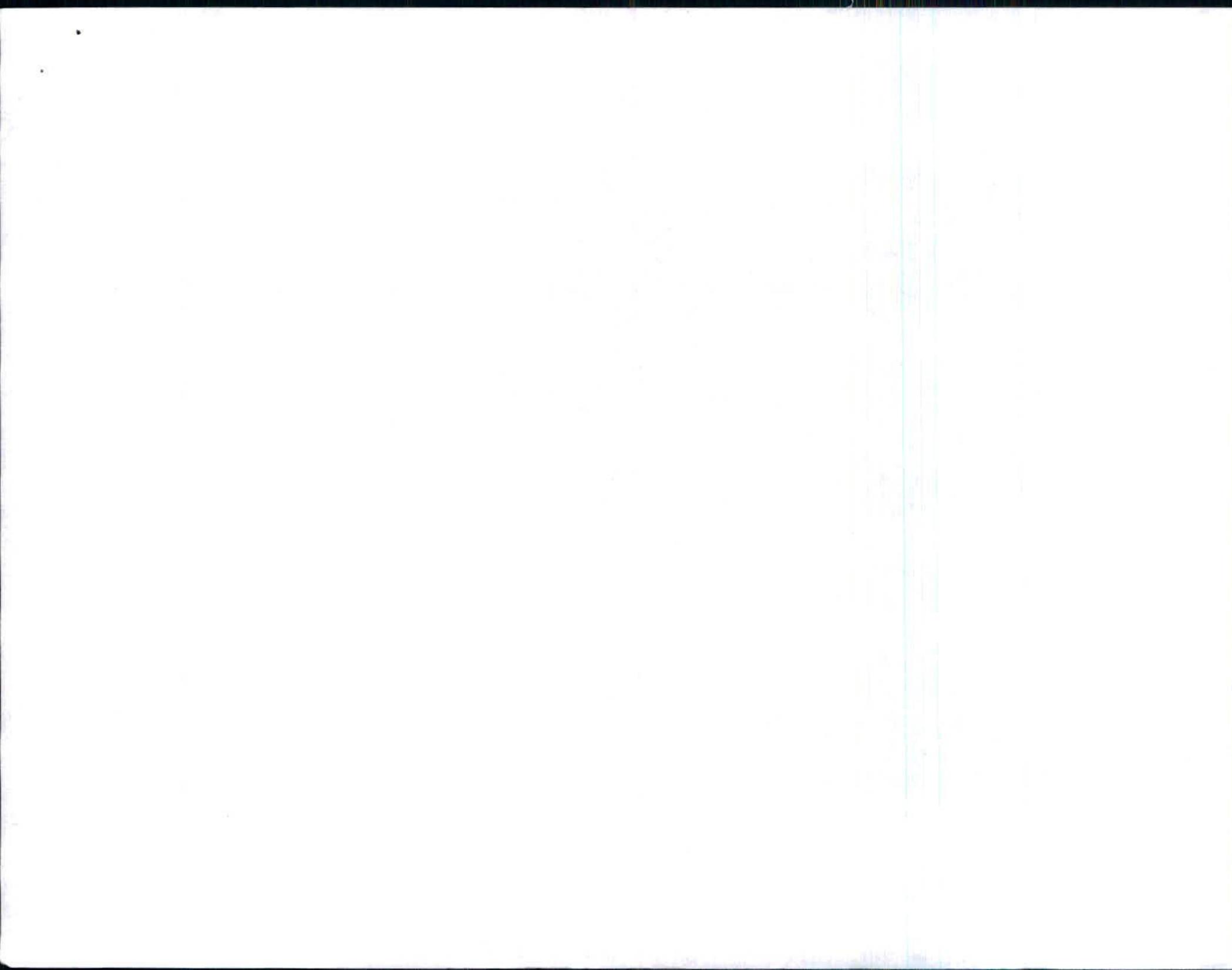
Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SADDLE KIT	<i>SPUT</i>
Job Number	30779 -2			
Estimate Number	10532	Part Number	K10003	
P.O. Number	N/A	Drawing Number	K10003	
This Issue	2/19/2007	Project Number	N/A	
Prsht Rev.	NC	Drawing Revision	C	
First Issue	N/A	Material	N/A	
Previous Run	30182	Due Date	2/28/2007	Qty: 10 Um: Each
Written By	<i>JF 07.02.19</i>			
Checked & Approved By				
Comment	Est: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF Est: J 06-07-25 As per DSI 9344 JLM Est: K 06.11.17 Per K10003 Rev C KJ Est Rev: L 07.01.12 Document Record for copying bluefile rmv KJ			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			SAV 02/03/31 <i>(WD)</i>
2.0	D2570	Bushing	
Comment: Qty.: 24.0000 Each(s)/Unit Total : 240.0000 Each(s) Bushing Pick: Qty Part Number Description Batch			<i>B30198</i> ✓
3.0	D2571	Saddle, Fwd, Out	 <i>✓</i>
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Saddle, Fwd, Out Pick: Qty Part Number Description Batch			<i>B29660</i> ✓ <i>✓</i>



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Drawing Name: SADDLE KIT

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Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

Description :

4.0 D2572 Saddle, Fwd, In



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

x9

Saddle, Fwd, In

Pick:

X→ Qty Part Number Description Batch  
1 D2572 Saddle D 30095 (1) ✓ B 30213 (8) ✓ G744

5.0 D2573 Saddle, Aft, Out



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty Part Number Description Batch  
1 D2573 Saddle B 30096 ✓ ✓

6.0 D2574 Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

✓

Saddle, Aft, In

Pick:

Qty Part Number Description Batch  
1 D2574 Saddle B 30097 (3) ✓ B 30215 (8) ✓

7.0 D27361 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)



Lug Assembly

Pick:

Qty Part Number Description Batch  
1 D2736-1 Bracket B 29783 ✓ ✓

8.0 D27363 Lug Assembly



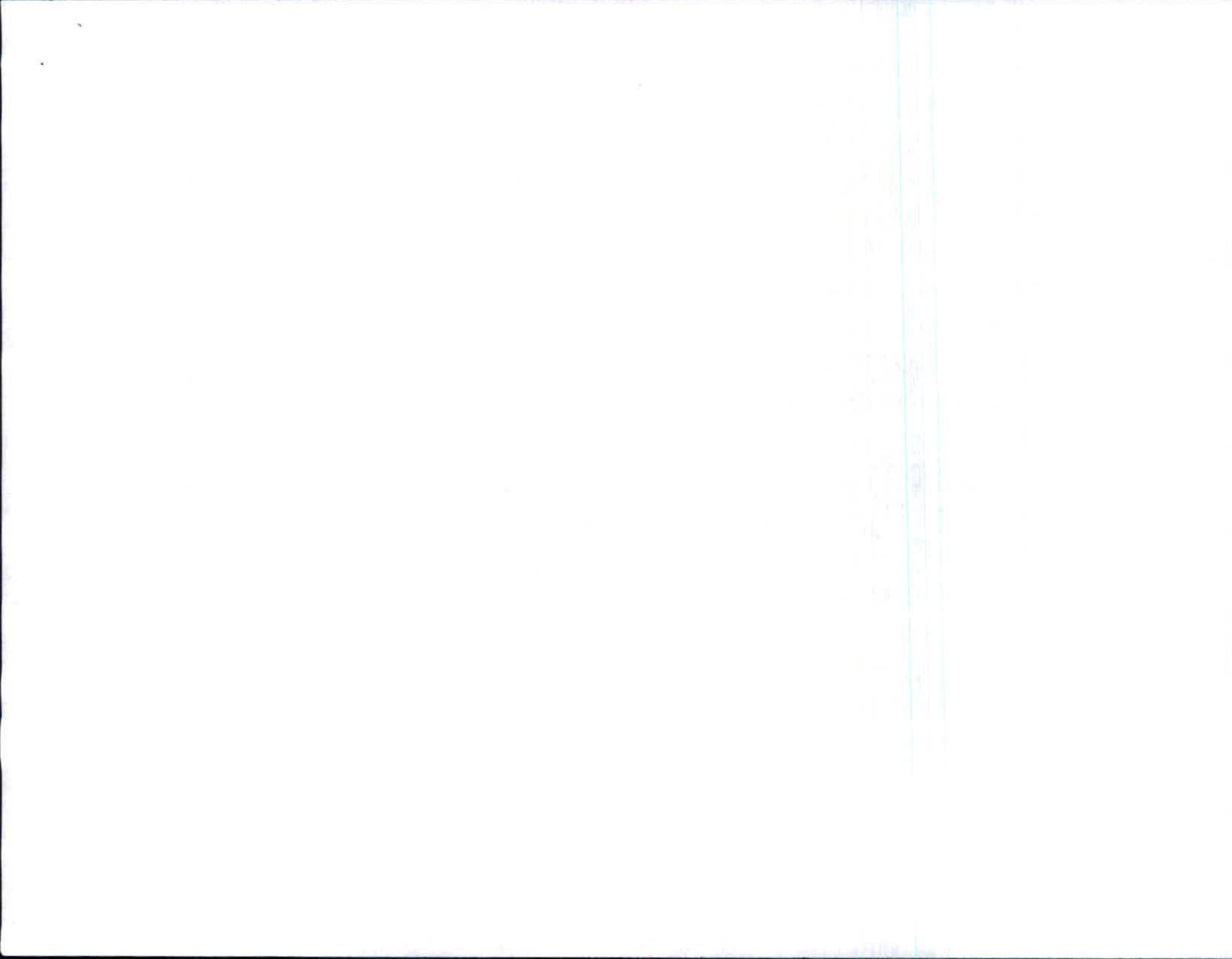
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)



Lug Assembly

Pick:

Qty Part Number Description Batch  
1 D2736-3 Bracket B 29622 ✓ ✓



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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: SADDLE KIT	
Job Number: 30779		Part Number: K10003	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
9.0	D2747	Set Screw	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)			
Set Screw			
Pick:			
Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	B30054 ✓
10.0	D2876	Saddle Spacer	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)			
Saddle Spacer			
Pick:			
Qty	Part Number	Description	Batch
2	D2876	Spacer	28016 ✓
11.0	D2877	Saddle Spacer	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)			
Saddle Spacer			
Pick:			
Qty	Part Number	Description	Batch
2	D2877	Spacer	28481 ✓
12.0	D2968041	Tow Ring	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)			
Tow Ring			
Pick:			
Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	B29924 ✓
13.0	D35331	Set Screw	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)			
Set Screw			
Batch: 128053 ✓			
14.0	AN46A	Bolt	
Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)			
Bolt			
Pick:			



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Drawing Name: SADDLE KIT

Job Number: 30779

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation:

Description :

Qty  
16

Part Number  
AN4-6A

Description  
Bolt

Batch

M10295989 ✓ M10211689 ✓

15.0 AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Bolt

Pick:

Qty  
4

Part Number  
AN4-46A

Description  
Bolt

Batch

M102985 ✓

16.0 AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Bolt

Pick:

Qty  
8

Part Number  
AN4-51A

Description  
Bolt

Batch

M102832 ✓

17.0 AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Bolt

Pick:

Qty  
8

Part Number  
AN6-12A

Description  
Bolt

Batch

M102809(2) ✓ M103830 (3) ✓

18.0 AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 320.0000 Each(s)

Washer

Pick:

Qty  
32

Part Number  
AN960JD416

Description  
Washer

Batch

M103338 ✓ M102929 (4) ✓

19.0 AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Washer

Pick:

Qty  
8

Part Number  
AN960JD616

Description  
Washer

Batch

M103395 ✓



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 30779

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation: Description :

20.0 AN9704 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

Pick:

Qty Part Number  
1 AN970-4Description  
WasherBatch  
M103349 ✓

21.0 MS21042L4 Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 290.0000 Each(s)

Nut

Pick:

Qty Part Number  
29 MS21042L4Description  
Nut (or MS21042-4)Batch  
H103349

5A0 07/03/31 10

C207/04/10 10

22.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

u 07/04/10 (10) 50

23.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ePax/04/18 (3) SJ

Identify and Stock

Location: REV H

07/04/18 (10) 50

SJ

24.0 QC21

FINAL INSPECTION/W/O RELEASE



(3)

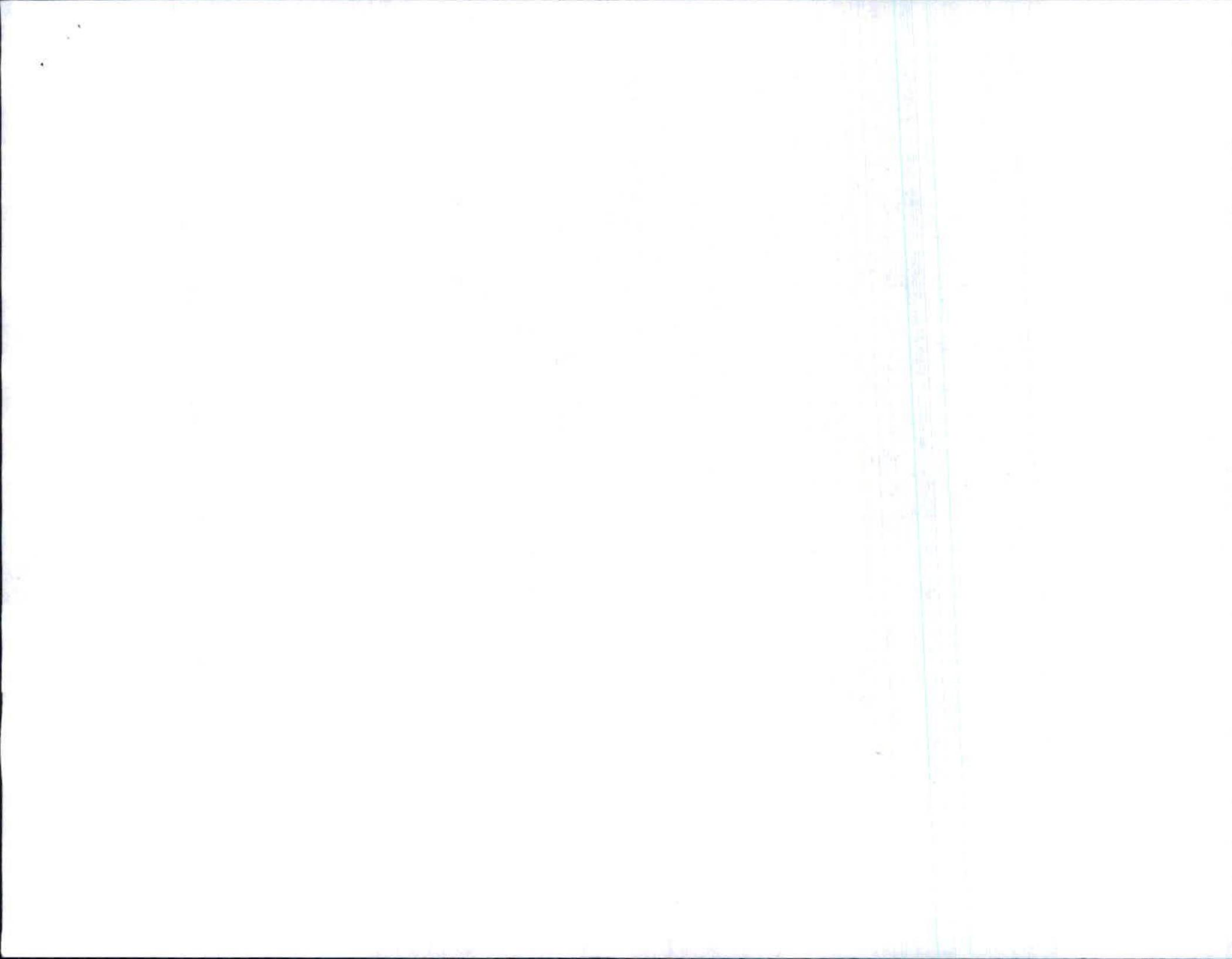
Comment: FINAL INSPECTION/W/O RELEASE

07/04/18

Job Completion



u 07/04/18



**DART**

DESIGN <i>#</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>JH</i>	DRAWING NO. K10003	REV. SHEET 1 OF
DATE 06.11.07		TITLE SADDLE KIT	SCAL NT
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

**RELEASED**

06.11.07

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

\* REQUIRED WITH D2707-041 ONLY

NO. 30779

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